PRINCE® PIPES

PE Fit GAS

MDPE PIPING SYSTEMS

PIPES FOR CITY GAS DISTRIBUTION

Pipes as per
IS 14885:2001

PE80 & PE 100

STATE-OF-THE-ART MANUFACTURING UNITS

BEGUSARAI - BIHAR
PIPES & FITTINGS

HYDERABAD - TELANGANA
PIPES, FITTINGS & WATER TANKS

JOBNER - RAJASTHAN
PIPES & WATER TANKS

KOLHAPUR - MAHARASHTRA
PIPES

CHENNAI - TAMIL NADU
PIPES

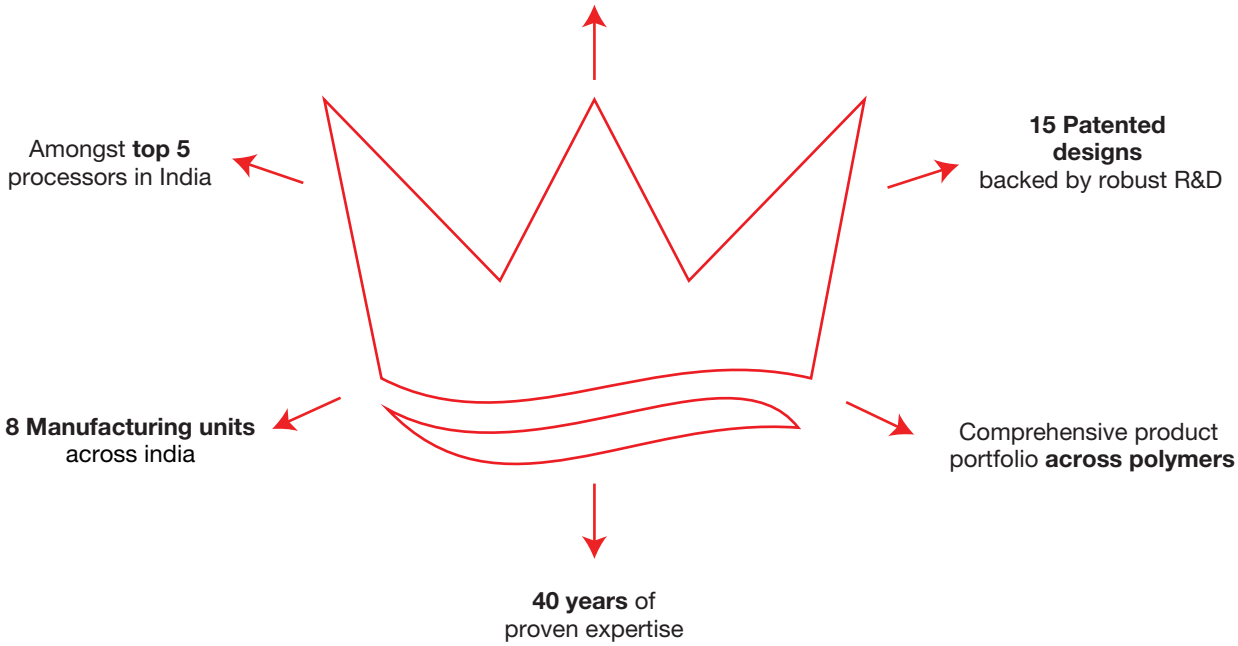
HARIDWAR - UTTARAKHAND
PIPES, FITTINGS & WATER TANKS

DADRA - SILVASSA
PIPES & WATER TANKS

ATHAL - SILVASSA
FITTINGS

COMPANY OVERVIEW

One of **India's largest integrated piping solutions**



Amongst **top 5** processors in India

15 Patented designs backed by robust R&D

8 Manufacturing units across india

Comprehensive product portfolio **across polymers**

40 years of proven expertise

PRODUCT COLLABORATION

Corzan® MATERIAL & PIPING SOLUTIONS

Ostendorf Kunststoffe

HT safe by Gebr. Ostendorf Kunststoffe

Skolan safe by Gebr. Ostendorf Kunststoffe

hauraton

AWARDS & CERTIFICATIONS

GreenPro

ISO 14001:2015 | 45001:2018 CERTIFIED COMPANY ISO 9001:2015 | 50001:2018

ABECA AmbitionBox Employee Choice Awards 2025 Prince Pipes & Fittings

TRA's MOST DESIRED BRANDS 2024 POWER OF DESIRE

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Introduction

At Prince Pipes, we believe in creating products that make a difference. From the procurement of raw materials to actually manufacturing the final product, we have always aimed at bringing down emission levels. Our strong belief in the concept of 'better lasts longer' has helped us deliver premium-quality products that are also durable and sustainable, thereby helping us to create a better future for generations to come. Over the past few decades, our commitment to innovation has driven the development and production of a diverse array of flexible and intelligent PE pipe solutions that Addresses the needs of society, be it residential, industrial, commercial, or agricultural.

PEFit GAS
MDPE PIPING SYSTEMS

WHY PEFit GAS MDPE PIPES?

Prince PEFIT Gas MDPE Pipes offer a versatile range of gas pipes ranging from 20 to 315mm and are available in PE80 & PE100 variants. These pipes are meticulously crafted to accommodate various standard dimension ratios (SDRs), ensuring seamless integration into different piping systems. Prince PEFIT Gas MDPE Pipes are manufactured as per IS14885. These pipes are installed using industry standard electrofusion welding methods.

Polyethylene is an environmentally friendly hydrocarbon product, and hence it promotes sustainability in various applications. Polyethylene (PE) pipes are meticulously crafted, cutting-edge solution for the conveyance of natural gas in buried pipeline installations. These offerings are for a spectrum of needs, from new gas pipeline installations to the refurbishment and modernization of existing infrastructure, while ensuring optimal performance and longevity.

Our PE piping solutions are manufactured in facilities accredited with ISO 9001:2008 for quality management, ISO 14001:2015 for environmental management, ISO 45001:2018 for occupational health and safety management, and ISO 50001:2018 for energy management. These certifications ensure that our products meet the highest national and international standards, providing a comprehensive solution for all gas pipeline network needs.

Prince PEFit Gas MDPE Pipes provide the safest, most cost-effective solution for piped gas distribution systems.

Pipes as per
IS 14885:2001

ADVANTAGES

THE PERFECT CHOICE FOR CITY GAS DISTRIBUTION

EASY TO INSTALL

It is lighter than any metal pipe and hence easy to install

HIGHER IMPACT STRENGTH

High impact strength making it very strong

CHEMICAL & CORROSION RESISTANCE

Chemically resistant and inert which helps in withstanding corrosive soil

RESISTANCE TO GROUND MOVEMENT & LOADS

Capable of withstanding high internal and external loads by balancing internal fluid pressure with external soil pressure

HIGH ABRASION RESISTANCE

Highly resistant to abrasion and suitable for transportation of slurry, boiler ash, beach sand, etc

EXCELLENT FLEXIBILITY

The flexibility of MDPE piping systems allows them to adapt to the contour of the land as well as to directional changes, and they can be supplied jointless in long lengths of up to 100metre in coil form

EASY JOINTING

Easy weldability ensures quick joining by the most reliable electrofusion method

HIGH CRACK RESISTANCE

High resistance to both slow and rapid crack propagation

EXCELLENT ESCR

Due to viscoelastic nature of the polymer, PEFit Gas pipes have excellent life

PE Fit GAS
MDPE PIPING SYSTEMS

KEY APPLICATIONS

FULFILLING A SPECTRUM OF NEEDS

- Natural Gas/Vapourized LPG Conveyance & Distribution
- Industrial Gas Distribution
- Landfill & Leachate Gas Extraction & Conveyance
- Biogas & Propane

PRODUCT RANGE:

DIAMETER SIZE	MATERIAL CLASSIFICATION	WORKING PRESSURE	END CONNECTION
20 mm to 315 mm	PE 80 (Yellow) & PE 100 (Orange)	SDR 11 & SDR 17	Electrofusion
NOMINAL SIZE	COIL FORM LENGTH	STRAIGHT PIPE LENGTH (IN MTR)	
20 mm	1000 mtr.	6 mtr.	
25 mm			
32 mm			
40 mm	500 mtr.		
50 mm			
63 mm	300 mtr.		
75 mm			
90 mm	200 mtr.		
110 mm	150 mtr.		
120 mm - 315 mm	NA		

MATERIAL SPECIFICATIONS

CLASSIFICATION OF THE MATERIAL AS PER IS14885:2022		
Material	**Minimum Required Strength of material in MPa at 200˚C for 50 years**	**Maximum Allowable Hydrostatic Design Stress ( ) in MPa at 20˚C**
PE 80	**8**	**4**
PE 100	**10**	**5**

The values of hydrostatic design stress (s) given above are arrived at by dividing the MRS values by the service design coefficient 'C', i.e., s = MRS / C.

CHARACTERISTICS OF POLYETHYLENE COMPOUND AS PER IS14885:2022					
No	**Characteristics**	**Unit**	**Requirements**	**Test Parameters**	**Test Method**
1	Conventional Density	Kg/m3	=928.4 (base polymer) =930.0 (base polymer)	23°C 27°C	IS 7328 : 2020
2	Melt Flow Index	g/10mi	= ±20% of value nominated by compound producer PE – 80 (0.41 to 0.90) PE- 100 (0.20 to 0.40)	190˚C/5.0kg	IS 2530 : 1963
3	Thermal Stability	min	≥20	200°	Annex B of IS 4984
4	Resistance to gas constituents	h	≥20	80°	Clause 5.5
5	Pigment Dispersion	Grade	≤3	No of test pieces=01	Annex A of IS 4984
6	Water Content	mg/kg	≤350		Annex D of IS 4984

ELECTRO FUSION JOINTING METHOD

For the installation of Electrofusion fittings following steps to be followed:

- Thoroughly clean the surface of pipe ends and electrofusion fitting internal surface with clean cloth.
- Insert the pipe ends inside the fitting till the socket end.
- Connect the supply wires of electrofusion control unit to terminals of electrofusion fittings. Electrofusion control unit controls the heating process and temperature requirements.
- Scan the bar code provided on fitting with barcode scanner which is attached to electrofusion control unit. By scanning the bar code electrofusion control unit select the necessary parameters such as voltage and time required for fusion of fitting.
- Apply control voltage to heating wires, electrofusion process starts.
- Electrofusion fitting and pipe start melting process and nally fusion of pipe and fitting complete.
- Maintain the joint holding pressure on pipe and fittings until the joint cools and solidies.

PRINCE PIPES AND FITTINGS LIMITED

Mfg. & Exporters of UPVC, CPVC, PPR, HDPE & PP Pipes, Fittings, Valves & Water Tanks

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Toll Free: 1800 267 7555
Please call between 10 am to 6 pm

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